INSTRUCTIONS:
1. DO NOT REMOVE STUDS FROM THREADED FERRULES.
2. PLACE ANCHORAGE IN FOOTING WITH WOOD TEMPLATE OVER FORMWORK.
3. TIE ANCHORAGE TO STEEL IN FOOTING.
4. TIE DUCTS TO ANCHORAGE.
5. LEVEL ANCHORAGE IN ALL DIRECTIONS WITH A CARPENTER'S LEVEL AND SECURE IN THE LEVEL POSITION PRIOR TO POURING CONCRETE TO THE TOP OF THE FORMWORK.
6. WHEN CONCRETE HAS ACHIEVED INITIAL SET REMOVE NUTS, WASHERS, AND WOOD TEMPLATE AND FINISH TOP OF CONCRETE.
7. REPLACE WOOD TEMPLATE, NUTS AND WASHERS AND HAND TIGHTEN.

NOTES:
1. J STRUTS NOT REQUIRED IN ASSEMBLY WITH BOLT CIRCLE DIAMETER LESS THAN 400mm.
2. STUDS SHALL BE FACTORY SET IN FERRULE WITH PREAPPLIED THREAD LOCKING COMPOUND.
3. ASSEMBLY NUTS SHALL BE SHIPPED HAND TIGHT ONLY.
4. INSTRUCTION STICKER SHALL BE ATTACHED ON TOP FACE OF THE WOOD TEMPLATE.
5. PLYWOOD TEMPLATE TO BE PROVIDED FOR ACCURATE SETTING OF THE ANCHORAGE ASSEMBLY.
6. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE SHOWN.
7. ASSEMBLY TO BE MANUFACTURED BY ACROW RICHMOND OR APPROVED EQUIVALENT TO MEET CURRENT OPSS 616.
8. ALL STEEL COMPONENTS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH CSA STANDARDS G-164M.

<table>
<thead>
<tr>
<th>STUD DIA</th>
<th>BOLT CIRCLE DIA A mm</th>
<th>STUD DISTANCE B mm</th>
<th>ANCHORAGE DEPTH C mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>32mm</td>
<td>406</td>
<td>287</td>
<td>457</td>
</tr>
<tr>
<td>25mm</td>
<td>292</td>
<td>207</td>
<td>457</td>
</tr>
<tr>
<td>23mm</td>
<td>242</td>
<td>171</td>
<td>457</td>
</tr>
<tr>
<td>19mm</td>
<td>190</td>
<td>135</td>
<td>305</td>
</tr>
</tbody>
</table>