

TYPICAL THERMIT WELD


1. CADWELD WELD METAL MODEL NO. CA-25XF-19
2. TAPER WIRE INSULATION
3. ABRASE COPPER WIRE & INSULATION
4. FILE & CLEAN PIPE SURFACE
5. COAT ALL THERMIT WELDS WITH DENSO MASTIC AND COVER WITH LT TAPE

*City of*  
**BARRIE**  
 STANDARD DETAIL

TYPICAL THERMIT WELD

REV No.	DATE: FEB 2015
1	SCALE: N.T.S.

**BSD-527**

**APPROVED**  
 DATE: 6 Feb 2015  
  
 DIRECTOR OF ENGINEERING