

## TYPICAL THERMIT WELD

- 1. CADWELD WELD METAL MODEL NO. CA-25XF-19
- 2. TAPER WIRE INSULATION
- 3. ABRADE COPPER WIRE & INSULATION
- 4. FILE & CLEAN PIPE SURFACE
- 5. COAT ALL THERMIT WELDS WITH DENSO MASTIC AND COVER WITH LT TAPE



## Anode Thermit Weld

REV No.	DATE: APR 2023
2	SCALE: N.T.S

W527